



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT18560-11
Job Sheet 187389



Part No: RBT18560-11

Job Qty: 2 ea

Part Name: Upright



Part Weight: 0 lbs

Job Created: 12/3/18

Due Date: 12/7/18

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG RBT18560 Rev4 IPP Rev A 17.11.13 New issue DP verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/7/18	0.00	0.00	Start Up Machining-4		JB 18-12-02
110	CNC Lathe	2 pcs		12/7/18	0.30	0.33	SL-154		JB 18-12-02
120	QC	2 pcs		12/7/18	0.00	0.00	QC2		JB 18-12-02
130	QC	2 pcs		12/7/18	0.00	0.00	QC8		JB 18-12-02
135	HandFinish	2 pcs		12/7/18	0.00	0.20	HandFinish7		JB 18-12-02
140	QC	2 pcs		12/7/18	0.00	0.00	QC5		DEC 17 2018
150	Outsource	2 pcs		12/7/18			GRO002-VC	5	18-12-12 9-89
160	Packaging	2 pcs		12/7/18	0.00	0.00	Packaging2		DEC 17 2018
170	QC	2 pcs		12/7/18	0.00	0.00	QC6		38
180	Packaging	2 pcs		12/7/18	0.00	0.00	Packaging3		DEC 17 2018
210	QC21-SA	2 Ea		12/7/18	0.00	0.00			21 DEC 19 2018

Part Op 110 - 1-Machine as per FOLIO FB726. FOLIO REV: _____ DWG REV: _____ 2-Deburr
Descriptions: 135 - Bead blast
150 - Issue P/O to Groupe Altech; PO 04956 -Black oxide finish, MIL-C-13924C Class 1 -Certificate of
Conformity is required

GA 145 B

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M1018R0.500	1018-1025 round bar .500	.5800 ft (.29 ea)	90-Start up Operation	5013212

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	1	0	0



Container No: S134106



Part: RBT18560-11

Job No: 187389

Serial No/Batch: S134106

Revision: 4

Inspector:

Exp Date:

Instructions:

Date: 12/03/18

ns

be found.

Plex 12/3/18 1:48 PM dart.lacelle.linda

DAS
62
9-89

9-88
02
DAS

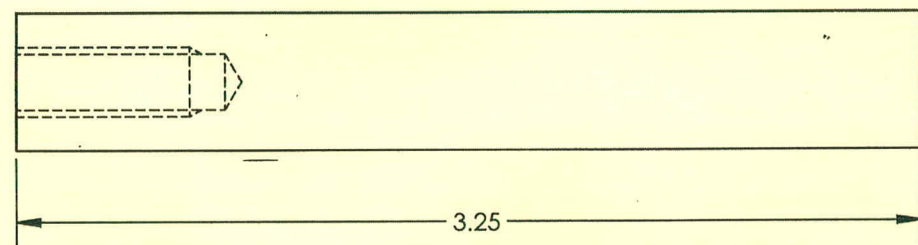
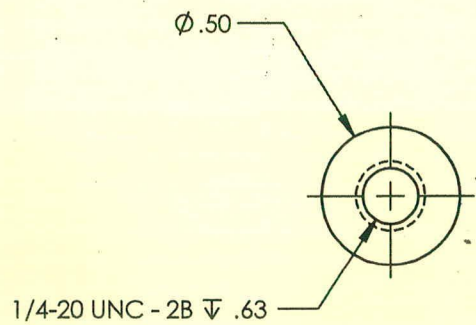
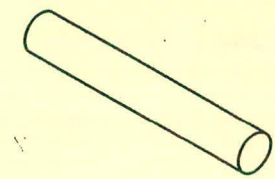
18-45-45

07/08/00

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REVISONS			DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION			

FB726



(-11)
UPRIGHT

DART AEROSPACE	
TITLE ENGINE/GEARBOX SEAL PULLER	
DWG NO. RBT18560-11	REV 4
MAT'L 1018/1020 CR	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX $\pm$.005 FRACTIONS $\pm$ 1/8
FINISH BLACK OXIDE	.XX $\pm$.01 ANGLES $\pm$ 5°
SPEC	.X $\pm$.1 SURFACES = 125° ✓
DRAWN BY: COLE	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED:	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR:	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR:	USED ON MODEL
APPROVED: WEIL	SEE SHT 1
SCALE 3:2	DATE 5/2/2002
SHEET 6 OF 6	



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041956**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041956
PO Date: 12/5/18
Due Date: 12/12/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula
Phone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60

Freight Terms:

Special Comments: ** RUSH need for 12/11 or latest 12/12**

revised

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	185674	RBE117-12010W66-5	Ring Link -Issue P/O to GROUPE ALTECH; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-c-81309 Type III or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type; 1018 -Certificate of Conformity is required	Firmed	-	12/12/18	39 pcs	0 pcs	39 pcs	\$2.1428571/pcs	\$83.57
2	187389	RBT18560-11	Upright -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/12/18	2 pcs	0 pcs	2 pcs	\$2.1428571/pcs	\$4.29
3	178484	RBT18560-11	Upright -Issue P/O to Groupe Altech; PO _____ -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	12/12/18	15 pcs	0 pcs	15 pcs	\$2.1428571/pcs	\$32.14

2x

DEC 17 2018

[Signature]

DA
38
9-89

15x

DEC 17 2018

[Signature]



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K6A 1K7
Canada

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PURCHASE ORDER

PO041956

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
										Grand Total:	\$120.00

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/10/18 8:32 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(015097-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

015097 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
12-Dec-2018		Aman		041956				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
2	RBT18560-11 Rev.	RBT18560-11 BLACK OXIDE FINISH MIL-C-13924C CLASS 1	OXIDE-BLACK CH	2	2	0	0	0
3	RBT18560-11 Rev.	RBT18560-11 BLACK OXIDE FINISH MIL-C-13924C CLASS 1	OXIDE-BLACK CH	15	15	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

